



CC

Inverter

AC
DCDIGITAL
888

PULSED



TIG INVERTER WELDING EQUIPMENT

Powerful, handy, compact and lightweight MATRIX 2200 AC/DC's are the most innovative, high-performing and technologically ahead single phase power sources ever developed for TIG welding.

Their PFC Power Factor Correction device optimizes the amount of energy consumption by allowing the use of these powerful power sources, without problems, with 16 A fuse mains and with power generator sets.

The user-friendly and advanced function digital control ensures an extraordinary perfect stability of the welding parameters, thus granting very high quality welding both in TIG and MMA with any electrodes.

MATRIX 2200 AC/DC's are the ideal choice for all qualified welding applications and maintenance jobs, whenever power and portability are needed.

MATRIX 2200 AC/DC's are suitable for TIG welding all metals, aluminium and its alloys included.



- ▶ Built-in innovative PFC Power Factor Correction
- ▶ TIG DC min current from 1A / TIG AC min current from 3A
- ▶ Digital control of all the welding parameters
- ▶ Possibility of memorizing personalized welding parameters (99 JOBS)
- ▶ High duty cycle (40°C) 220 A @ 30%
- ▶ Low current consumption (-30%)
- ▶ High reliability when used with generator sets
- ▶ Suitable to be used with mains cable lengths over 100 m
- ▶ Automatic compensation for mains voltage fluctuations within +/- 20%
- ▶ Excellent welding characteristics in TIG and MMA with any type of electrodes, cellulosic included
- ▶ HF IGNITION - intelligent HF ignition grants a more accurate and prompter Arc Striking in all conditions
- ▶ “Energy Saving” function to operate the power source cooling fan and the torch water cooling only when necessary
- ▶ Use of up/down TIG torches will enable to adjust directly from the torch both welding parameters and memorized JOBS
- ▶ Auto-diagnostic feature for trouble shooting
- ▶ Control rack protection cover
- ▶ IP 23 protection class and dust-proof electronic components, thanks to the innovative “tunnel” fan cooling system, allow operation in the toughest work environments
- ▶ Compact water cooling equipment integrable with the power source (optional)
- ▶ Possibility of activating the VRD function
- ▶ TIG AC: electrode polarity arc ignition
- ▶ LIFT ARC CURRENT - with possibility to set the value of the starting current in LIFT
- ▶ MMA welding mode can now be set in MMA AC

- ▶ Digital adjustment of all the welding parameters
- ▶ Digital Ammeter and Voltmeter with welding current presetting and Hold Function of the last read value
- ▶ Digital display for the presetting of the welding parameters
- ▶ Full monitoring of the welding parameters
- ▶ Welding process selector: TIG AC • TIG DC • TIG DC “Lift” • MMA Welding
- ▶ Mode selector: 2 Stroke / 4 Stroke • Cycle • Spot Timer
- ▶ Personalised welding program storing and recalling
- ▶ Pulse TIG welding adjustable from 0,5 up to 2000 Hz with available “SYN PULSE” facility



AC TIG FUNCTIONS

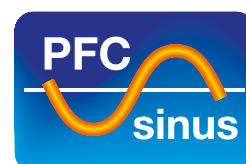
- ▶ AC square wave balance
- ▶ AC square wave frequency adjustment to concentrate the arc cone and reduce the electrode wearing
- ▶ Tungsten electrode diameter presetting for a better control of the arc striking and dynamics
- ▶ Wave selector: Square • Mixed • Sinusoidal • Triangular

MMA FUNCTIONS

- ▶ Adjustable Arc Force for choosing the best welding arc dynamics
- ▶ Adjustable Hot Start to improve the arc striking with difficult electrodes
- ▶ Electrode Antisticking function

PFC POWER FACTOR CORRECTION

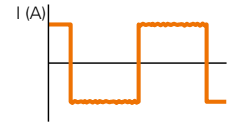
The wave shape of the current drawn from the mains is made sinusoidal by the PFC device with a consequent total lack of harmonic disturbances in the mains and consumption optimization, which enables to utilize the power source at full range on a 16 A fuse. The PFC circuit gives the machine a wider protection against mains voltage fluctuations, by also making it safer whenever being operated by power generator sets.



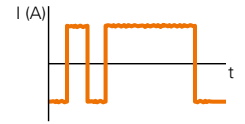
WAVE SHAPES SPECIAL TIG FUNCTIONS

WAVE SHAPE CONTROL IN AC

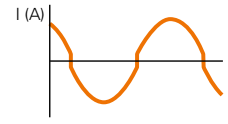
- **DYNAMIC TIG** – Square wave: high arc dynamics for all applications
- **SOFT TIG** – Sinusoidal wave: smoother and softer arc with a reduced noise, ideal for medium thickness
- **SPEED TIG** – Mixed wave: optimal penetration at high welding speed and low consumption of the electrode
- **COLD TIG** – Triangular wave: low heat transfer with reduced deformation, ideal for small thickness



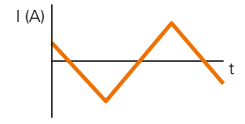
DYNAMIC TIG



SPEED TIG



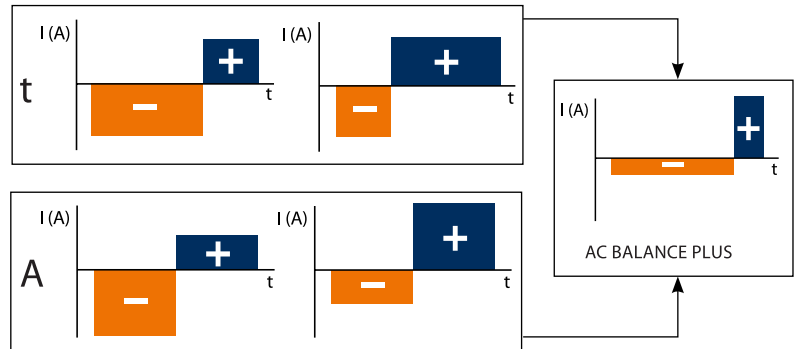
SOFT TIG



COLD TIG

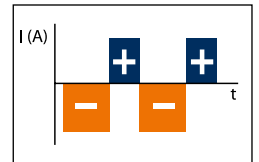
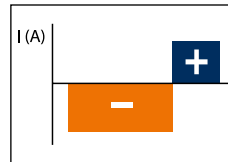
BALANCE PLUS

Possibility of independently adjust both **current time (t)** and **its amplitude (A)** while staying in either positive or negative polarity, by offering a perfect control of penetration and arc cleaning with a drastic reduction in lateral undercuts.



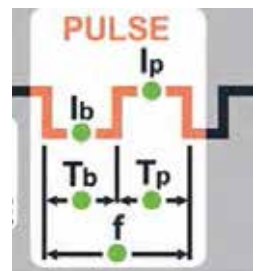
FREQUENCY CONTROL IN AC

Frequency adjustment of the various AC wave shapes for better directional control, reduction of the thermally altered area, deeper penetration and electrode lower wearing out. High level frequency enables to weld very thin material with excellent results. Low frequency is ideal for medium thickness or whenever edge preparation is not accurate.



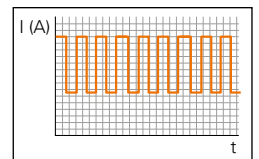
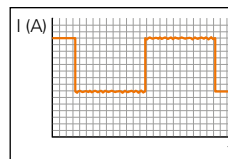
“SYN PULSE”

“SYN PULSE” facility, in function of the chosen peak current, in a simple and automatic way will synergically generate both an adequate pulse frequency and a base current, both readjustable in a synergic way. Pulse parameter values, preselected in the control, will save setting time, by ensuring the best possible pulse parameter combinations, ideal for less skilled welders.



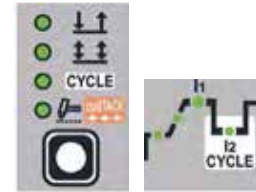
ULTRA FAST - HIGH PULSE FREQUENCY IN DC

Pulse TIG welding grants better control of the arc and less material deformation. Possibility of utilizing high pulse frequency, up to 2000 Hz ideal for thin thickness, allows greater reduction of both arc cone and thermally altered area with an arc more stable and concentrated, thus favoring an increase in welding penetration and speed.



“CYCLE” FUNCTION

“CYCLE” function allows, by simply pressing the torch trigger, to continuously switch between two current values, previously preselected. This function is most suitable for welding different thickness profiles, requiring a continuous current adjustment change. In welding aluminium, the ability of using a higher start current favors the workpiece preheating



coldTACK

Innovative spot welding device to achieve precise and safe joining with a minimal thermal input. “Multi-coldTACK” function grants cold spotting in a rapid sequence, thus further widening the benefits of the single spot. Thanks to “Perfect-Point” function, coldTACK allows to obtain the most precise spot positioning.



RCT - Running coldTACK

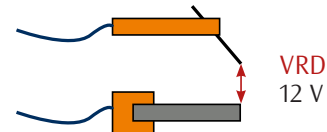
RCT is the acronym of **Running coldTACK**; indeed the TIG RCT process allows to benefit of all the coldTACK advantages, by repeating the single coldTACK point in a continuous way, in order to achieve a cold and perfect welding seam.

Using TIG RCT the welding seam is much colder in comparison to the one achievable with Pulse TIG and it represents the ideal solution to weld thin materials with a very low heat transfer. TIG RCT is a direct current process not available in AC welding.



VRD - VOLTAGE REDUCTION DEVICE

VRD device reduces the open circuit voltage to values below 12 V, by enabling the use of the machine in highly hazardous environments for the operator’s maximum safety.



TECHNICAL DATA		MATRIX 2200 AC/DC	
		TIG	MMA
Single phase input 50/60 Hz	V $\begin{matrix} +20\% \\ -20\% \end{matrix}$	230	
Input Power @ I ₂ Max	kVA	6,5	7,0
Delayed Fuse (I _{eff})	A	16	
Power Factor / cos φ		0,99	0,99
Efficiency Degree		0,80	0,80
Open circuit voltage	V	100	100
Current range	A	5 - 220	5 - 180
Duty cycle at (40°C)	A 100%	140	120
	A 60%	180	150
	A 30%	220	180
Standards		EN 60974-1 • EN 60974-3 • EN 60974-10	
Protection Class	IP	23 S	
Insulation Class		F	
Dimensions	↗ mm	465	
	→ mm	185	
	↑ mm	390	
Weight	kg	15,5	

ACCESSORIES

- PSR 7 foot remote control
- CD 6 remote control
- HR 22 water cooling equipment
- Up/Down torches
- VT 100 trolley for lodging gas cylinder and water cooling equipment



Other voltages available on request